

### The force in torque management



# **Stationary Transducers** Workbench mounted static torque transducers

Stationary torque transducers are the quality choice for the testing of both continuous-drive and impulse power tools and hand torque tools, in the workshop and production line-side environment.

Stationary transducers are used in multiple testing applications both off-line in testing workshops or lineside on mobile test stations. Combined with Crane joint kits that represent the production joint condition, they form an effective off-line test for verification of assembly tool performance.

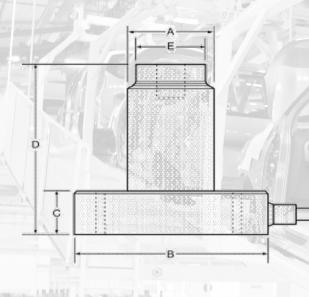
Stationary transducers are automatically recognised by Crane readouts and data collectors thanks to on board intelligence which eliminates the risk of set-up errors and enables the logging of serial numbers against measurements for complete traceability.

An Industry Standard (IS) version is also available where the user needs the features of the stationary transducer but already has a readout device from another manufacturer.

### **Key Features**

- Suitable for the measurement of all continuous drive and impulse power tools and all hand torque tools
- Automatic transducer recognition (Auto ID) with Crane readout and data collector devices, such as the TorqueStar and IQVu
- Combine with Crane's joint kits for workshop simulation of both soft and hard joints
- Incorporate into custom-built mobile testing stations
- Wide range of sizes from 3Nm up to 5000Nm, with both UTA and Industry Standard versions available
- Light-ring versions available (up to 1/2" as standard) for visual indication system

## Weights & Dimensions



|   |        | Dimensions in mm |     |    |      |                   |           |
|---|--------|------------------|-----|----|------|-------------------|-----------|
| - | Drive  | А                | В   | С  | D    | E                 | Weight    |
| - |        |                  |     |    |      |                   | (Est. Kg) |
|   | 1/4"   | 54               | 100 | 25 | 76.5 | 16                | 1.62      |
|   | 3/8"   | 54               | 100 | 25 | 86   | 24                | 1.93      |
| 1 | 1/2"   | 54               | 100 | 25 | 95   | 30                | 2.10      |
| _ | 3/4"   | 50               | 100 | 25 | 112  | 44                | 2.11      |
|   | 1″     | 59               | 100 | 25 | 124  | 53                | 2.63      |
|   | 1 1/2" | 762              | 140 | 25 | 130  | 1.5" Across Flats | 3.20      |

IS version connector detail

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| Product Code       | Range                               |
|--------------------|-------------------------------------|
| UTA-164-0-3.54-0-0 | 3.54Nm Female 1/4" Drive            |
| UTA-164-0-25       | 5.65Nm Female 1/4" Drive            |
| UTA-165-0-25       | 11Nm Female 1/4" Drive              |
| UTA-166-0-25       | 28Nm Female 1/4" Drive              |
| UTA-167-0-35       | 68Nm Female 3/8" Drive              |
| UTA-168-0-35       | 135Nm Female 3/8" Drive             |
| UTA-169-0-35       | 271Nm Female 1/2" Drive             |
| UTA-170-0-35       | 542Nm Female 3/4" Drive             |
| UTA-171-0-35       | 1017Nm Female 3/4" Drive            |
| UTA-172-0-35       | 1695Nm Female 1" Drive              |
| UT-115-00CR-3000-0 | 3000Nm Male 1 1/2" Drive            |
| UT-115-00CR-5000-0 | 5000Nm Male 1 1/2" Drive            |
| IS-873-08CR-11-0   | 11.3Nm I.S. Female 1/4" Drive       |
| IS-873-10CR-28-0   | 28.25Nm I.S. Female 1/4" Drive      |
| IS-873-12CR-67-0   | 67.8Nm I.S. Female 3/8" Drive       |
| IS-873-14CR-135-0  | 135.6Nm I.S. Female 3/8" Drive      |
| IS-873-16CR-271-0  | 271Nm I.S. Female 1/2" Drive        |
| IS-873-18CR-1017-0 | 1017Nm I.S. Female 3/4" Drive       |
| IS-873-20CR-1695-0 | 1695Nm I.S. Female 1" Drive         |
| 700-1500           | Straight Cable (I.S. to TorqueStar) |
| CBL-760-0-0-0      | Curly Cable (I.S. to TorqueStar)    |

| Technical Specification    |  |  |  |  |
|----------------------------|--|--|--|--|
| Transducer Type:           | UTA incorporates data chip enabling<br>automatic transducer recognition<br>operation with Crane readouts<br>I.S 'Industry Standard' version<br>Bridge resistance: 350 Ohms<br>Sensitivity: 2mV/V |  |  |  |
| Construction:              | Steel housing<br>Overload capacity: 125% rated<br>torque<br>Square drives to ANSI B107-4 -1982;<br>BS4006 – 1992; DIN 3121 – 1987  |  |  |  |
| Connections:               | UTA: 1m integral cable with strain<br>relief; 25-pin 'D' port (male) for<br>connection to Crane readouts<br>I.S: output connector to MIL –C<br>26482 / BS 9522 FOO 17; shell size<br>8 -4P       |  |  |  |
| Zero stability:            | < ± 0.1% of FSD/ºC   |  |  |  |
| Static accuracy:           | ±0.25% FSD   |  |  |  |
| Operating environment:     | Temperature: 5 -40°C (-10 to 60°C<br>with reduced specification)<br>Humidity: 10 – 75% non-condensing  |  |  |  |
| Ingress Protection Rating: | IP40   |  |  |  |
| Calibration:               | All torque equipment should be<br>re-calibrated every 12 months  |  |  |  |
| Warranty:                  | 12 months parts and labour against faulty workmanship or materials.  |  |  |  |

Please contact us for product codes and pricing for the light ring versions.

For pricing, availability or further technical information about stationary torque transducers, please contact us online at <u>www.crane-electronics.com</u> or alternatively, email us at <u>sales@crane-electronics.com</u>.



#### Locations

UK - Watling Drive, Hinckley, Leicestershire LE10 3EY USA - 1260 11th Street West, Milan, Illinois 61264, USA Germany - Im Rank 5, 73655 Plüderhausen, Germany

